



Investigation report 28631

Overpelt, 2018 November 17th

Commissioned by Mr. Alejandro Alonso

Spain

Concerning:

Investigation of a Chinese moonflask







Fig.1 Front view.

Fig.2 Back view.

Fig.3 Side view

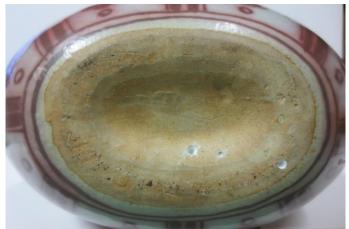


Fig.4 Bottom view

Description:

Hand made porcelain Chinese moonflask decorated with red-white floral motifs and music playing and dancing people.



Fig. 5 Harp player

Fig. 6 Horn player



- Fig. 7 Dancing person
- Fig. 8 Tambourin man
- Fig. 9 Flute player



Marks: No marks nor text.

Fig. 10 Floral motifs

Measu	rements:			
	Height	355 mm		
	Max. width	284 mm		
	Min. width	171 mm		
	Neck	100 mm	diameter neck:	outside : 52 mm
				Inside : 41 mm
	Foot rim	115 x 75 mm		
	Weight	3064.2 g		

Evaluation : Normal thickness for Ming porcelain

Technique:

Hand made and painted. Build up in two horizontall assembled pieces (see second radiograph). Traces of handmanufacturing (comb marks) are found into the neck (see photographs).

Observations:

Radiography: 100NIF, 60kV 10mA 30 sec

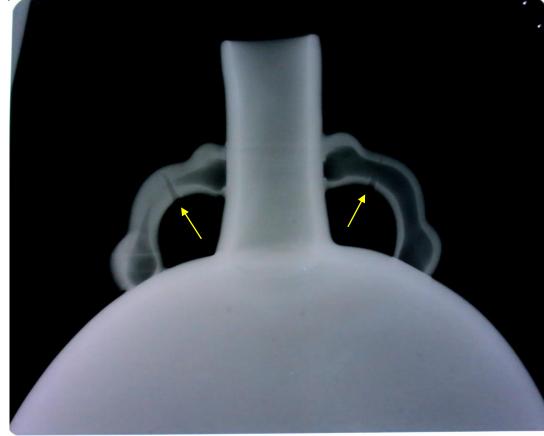


Fig. 11 The wear rings are fully hand made . Remark the sampling holes on each underside of the ring.

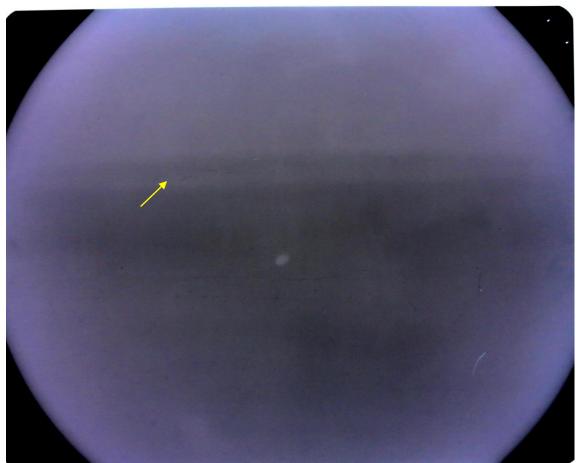


Fig. 12 Remark the horizontal assembly ring (arrow). The white spot in the center is a ceramic surface bubble into the inside of the belly.

Evaluation: no damage is found into the core of the object. The flask is build in a Ming traditional way, hand manufactured.



Observation under UV radiation (385 nm)

No fluorescence. Full absorbance by the glaze as it should be for under glaze painted Ming porcelain.

Visual observation of the neck



Figs. 13: The neck has been glazed as far as a hand can reach.



Microscopic observation of the inner surface of the neck

Rim due to manual assembling of the neck and belly.



The use of a comb for modelling and surface treatment

Observation of the inner surface



There is white slib on the inner surface. Not glazed. Remark the bobble (right,up) also visual on the radiograph.

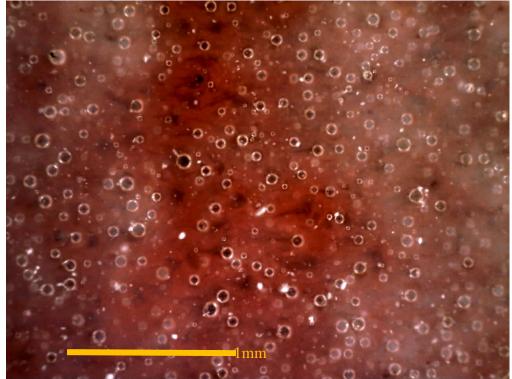
Observation of the glaze



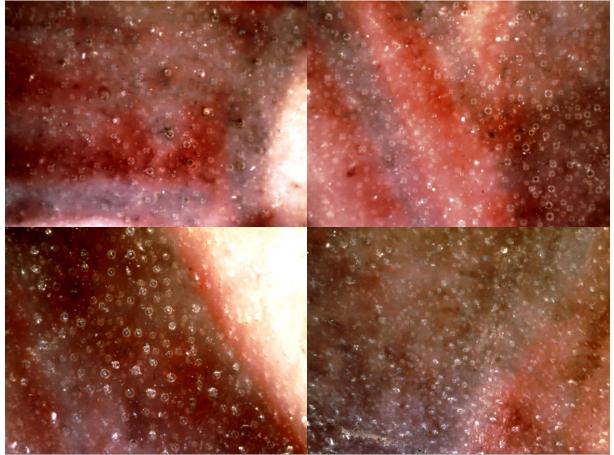
The red painting is full under glaze (copper pigment). Dark blue purple color (spot at the end of the red lines) is due to a to high copper content. (common in Hongwu reds but improved during Yongle period)



High copper content gives purple grey shades. In later periods it was better under control.



Remark the black (dark brown) spots of unsolved iron particles. (often bleeding through the glaze surface). About 10% dead bubbles, mostly brown. Average bubble diameter: 50µm.



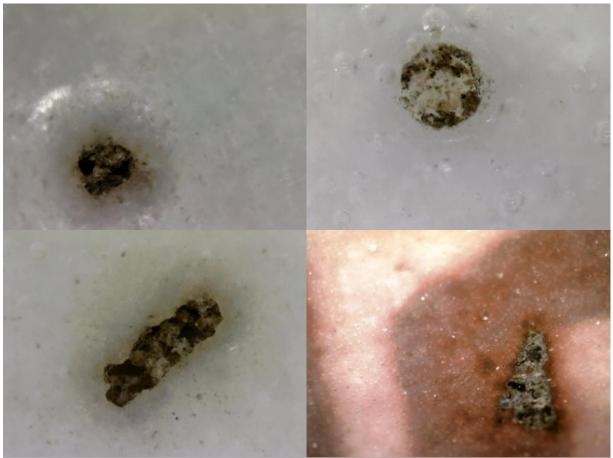
Air bubbles into the glaze.

Observation of impurities into the glaze



Iron particles bleeding through the glaze surface. This impurity is common in red Ming porcelain glazes.

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Inpurities in the glaze surface.

Observation of the cracks into the glaze

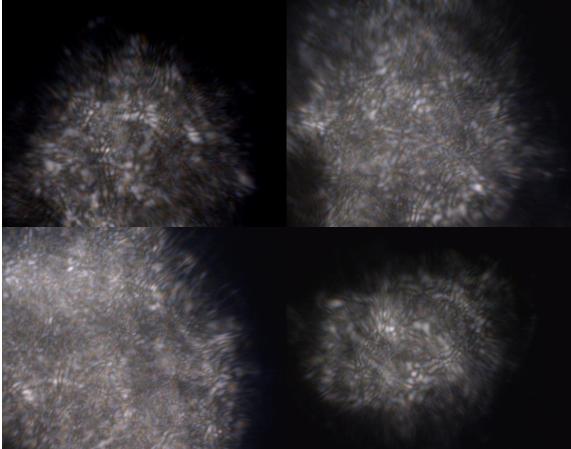


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The cracks are well closed and most of them occure at the underside of the belly.

Glaze refaction of polychromal light



Typical polychromal refraction patterns of Ming glaze.

Chemical analysis of				
SiO ₂	70.3 %			
Al ₂ O ₃	14.6 %			
Fe ₂ O ₃	1.08 %			
TiO ₂	0.03 %			
CuO	0.42 %			
CaO	5.92 %			
MgO	0.28 %			
K ₂ O	4.13 %			
Na ₂ O	2.77 %			
P_2O_5	0.07 %			

<u>Chemical analysis of</u> the red glaze (by EDXRF)

Evaluation: in compliance with red copper glazes of the Yongle period. (Yongle reds early 15th century)

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Results	Read values	Normalized
	%	%
AI2O3	18,5	19,3
As	0,0000	0,0000
Bi	0,0009	0,0009
CaO	0,55	0,57
Cd	0,0000	0
Со	0,0000	0,0000
Cr	0,0010	0,0011
CuO	0,0021	0,0022
Fe2O3	0,92	0,96
Ge	0,0012	0,0012
In	0,0005	0,0005
MnO	0,046	0,048
Ni	0,0010	0,0010
Pb	0,0025	0,0026
TI	0,0000	0
V	0,0006	0,0006
ZnO	0,021	0,022
BaO	0,007	0,0078
Hg	0,013	0,014
Мо	0,0025	0,0026
Sb	0,0000	0,0000
Se	0,0017	0,0018
Sn	0,0018	0,0019
Sr	0,0062	0,0065
TiO2	0,053	0,055
MgO	0,18	0,19
K2O	1,69	1,76
Na2O	0,53	0,55
SiO2	73,4	76,5
Th*	0,0001	0,0001
U*	<=0,0001	<=0,0001
Total	95,95	100

Evaluation: Complies with Ming dynasty Yongle period (AD 1403 – 1425)

References:

Porcelain analysis by PIXE PACS: 32.30 Rj ; 82.80 Ej ; 91.65.ND Cheng, Zhang, Xia, Jiang and Yang - Univ. of Shanghai, China

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Statement

None of the observations or analyses give rise to a suspicion of forgery or contemporary copy. All of the investigations are in compliance with Ming porcelain of the Yongle period (AD 1403-1425)

This statement is an opinion and therefore gives no right to redress or liability of any kind.

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